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(54) Titre : PREPARATION EN GEL LIPOSOMIQUE A BASE DE PHTALOCYANINE POUR THERAPIE
PHOTODYNAMIQUE DE TUMEURS ET FABRICATION DE CETTE PREPARATION
(54) Title: LIPOSOMAL GEL PHTHALOCYANINE PREPARATION FOR PHOTODYNAMIC THERAPY OF TUMORS AND
ITS MANUFACTURING

(57) **Abrégé/Abstract:**

Liposomal gel hydrophobic phthalocyanine (FCH) preparation for photodynamic therapy of tumors and other diseases is composed of lecithin liposomes or liposomes on the basis of other lipids, with incorporated curing drug, which can be chosen either from a group including hydrophobic hydroxyaluminum phthalocyanine, hydrophobic aluminum phthalocyanine, hydrophobic zinc phthalocyanine, hydrophobic silicone phthalocyanine, or organic silicone phthalocyanine, or hydrophobic phthalocyanine without the core metal; while resulting liposomes are mixed in ratios of 10:1 to 1:10 with a translucent gel, advantageously on the basis of carboxymethylcellulose. The added curing drug can be coated by glucose or other saccharides, by polyethylenglycol or other usable polymers, as lecithin or other lipids, or by sodium chloride or other salts usable in pharmacology..



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(57) **Abstract:** Liposomal gel hydrophobic phthalocyanine (FCH) preparation for photodynamic therapy of tumors and other diseases is composed of lecithin liposomes or liposomes on the basis of other lipids, with incorporated curing drug, which can be chosen either from a group including hydrophobic hydroxyaluminum phthalocyanine, hydrophobic aluminum phthalocyanine, hydrophobic zinc phthalocyanine, hydrophobic silicone phthalocyanine, or organic silicone phthalocyanine, or hydrophobic phthalocyanine without the core metal; while resulting liposomes are mixed in ratios of 10:1 to 1:10 with a translucent gel, advantageously on the basis of carboxymethylcellulose. The added curing drug can be coated by glucose or other saccharides, by polyethylenglycol or other usable polymers, as lecithin or other lipids, or by sodium chloride or other salts usable in pharmacology..



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**LIPOSOMAL GEL PHTHALOCYANINE PREPARATION FOR PHOTODYNAMIC
THERAPY OF TUMORS AND ITS MANUFACTURING**

Technical fields

The technical solution concerns an application gel with liposomes for photodynamic therapy of tumor diseases, which contains hydrophobic form of hydroxyl-aluminum phthalocyanine (or aluminum substituted by Si, Zn, and other metals or without a metal core) (referred further to as FCH) modified for subsequent treatment by a microfluidizer. The resulting gel containing liposomes with the incorporated curing drug is applied as a therapy on surface tumors in dermatology or on other tumors accessible to light or lightguides, and after several minutes is illuminated by light of desired wavelength. The suggested system allows instant penetration of the curing drug into the tumor and nearly instant illumination (in minute intervals from the application) with following disintegration effect on the tumor. This highly efficient disintegration result of the therapy is determined by the suggested system.

Background art

Photodynamic therapy, used in a cure of surface tumors, especially in dermatology, lies in a procedure, that the curing drug is incorporated in a gel, which is applied onto a tumor and after a sufficient time illuminated by the light of the desired wavelength.

For photodynamic therapy of tumor diseases were developed following hydrophobic preparations clinically tested (some only pre-clinically) for intervals between application and illumination (T_{DL}) in a range from one hour and longer (up to several days, see data in parentheses): benzyl ester of delta aminolevulinic acid, Benzvix* (T_{DL} 4 to 6 hours) registered in EU for therapy of gastrointestinal tumors, U.S. patent 6492420, (comp. Photocure*, Oslo, Norway); Temoporfin* or Foscan (methyl-tetrahydroxyphenyl chlorine, (T_{DL} 96 hours), WO 0166550, Biolitec Pharma, Scotland, United Kingdom) approved in EU for palliative head and neck tumors,

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prostatic tumors and pancreatic tumors; Benzoporphyrine derivative, alias Verteporfin* (BPD-MA, Visudyne, Novartis, UK), which is in phase III of clinical testing for skin amelanotic melanomas; and silicone phthalocyanine also in phase III of clinical testing for curing of skin tumors including Bowen diseases and actinic keratosis, so far with shortest T_{DL} 1 hour.

Disclosure of the invention

The present invention provides a liposomal hydrophobic phthalocyanine gel preparation for photodynamic therapy of tumors, comprising:

10 a plurality of lecithin liposomes having an incorporated active substance which is hydrophobic hydroxyaluminum phthalocyanine, hydrophobic aluminum phthalocyanine, hydrophobic zinc phthalocyanine, hydrophobic silicone phthalocyanine, organic silicone phthalocyanine or hydrophobic phthalocyanine without the core metal;

wherein the lecithin liposomes are smaller than 500 nm and ratio of the active substance to the lecithin is 0.1 to 5:1 and for every 40 mg lecithin is present at least 1 ml isotonic solution and the lecithin liposomes with incorporated active substance being mixed in ratios from 10:1 to 1:10 with a translucent gel on the basis of carboxymethylcellulose.

20 The present invention provides a method of preparation of a liposomal hydrophobic gel preparation comprising the steps of:

fluidizing lecithin of a pharmaceutical purity in concentration from 1 to 40 mg per ml of sterile isotonic solution, wherein the whole volume of the fluid passes at least by 100 cycles through a fluidizing chamber in a microfluidizer into final particle size smaller than 1000 nm at a temperature higher than 0°C and at a pressure from 500 to 2000 Bar;

adding, with constant stirring, an active substance in ratio from 0.1 to 5:1 in relation to lecithin, to obtain a first suspension, wherein the active substance is hydrophobic hydroxyaluminum phthalocyanine, hydrophobic aluminum phthalocyanine, hydrophobic zinc phthalocyanine, hydrophobic silicone

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phthalocyanine, organic silicone phthalocyanine or hydrophobic phthalocyanine without the core metal;

fluidizing the first suspension in the microfluidizer at least 100 cycles into final particle size smaller than 500 nm at a pressure in the range from 1000 to 2000 Bar and at a temperature higher than 0°C to obtain a second suspension; and

mixing the second suspension with a translucent gel in ratio between 10:1 to 1:10.

The present invention provides a method for the manufacturing of a liposomal gel comprising the steps of:

- 10 a) fluidizing on a microfluidizer in a particular chamber a pharmaceutical pure lecithin at a concentration of 10 to 40 mg/ml of sterile isotonic solution into final particle size smaller than 1000 nm at a temperature higher than 0°C and at a pressure of at least 1000 to 2000 Bar to obtain a first microfluidized solution;
- b) fluidizing on a microfluidizer in a particular chamber the curing drug as defined according to the present invention in amounts corresponding to ratio between 0,1:1 to 5:1 in relation to lecithin in the same volume of sterile isotonic solution into final particle size smaller than 1000 nm at a pressure of at least 1000 to 2000 Bar to obtain a second microfluidized solution;
- c) mixing the first microfluidized solution and the second microfluidized solution
20 to obtain a mixed solution;
- d) fluidizing on a microfluidizer in a particular chamber the mixed solution obtained in step c) into final particle size smaller than 500 nm at a temperature higher than 0°C, and at a pressure of at least 1000 to 2000 Bar to obtain a first suspension;
- e) fluidizing on a microfluidizer in a particular smaller chamber the first suspension obtained in step d) into final particle size smaller than 500 nm at a temperature higher than 0°C and a pressure of at least 1000 to 2000 Bar to obtain a second suspension; and
- f) mixing the second suspension obtained in step e) with a translucent gel in
30 ratios of 10:1 to 1:10.

The present invention provides a method for the manufacturing of a liposomal gel, comprising the steps of:

- a) treating a pharmaceutical pure lecithin at a concentration between 10 to 40 mg/ml of sterile isotonic solution by extrusion with the curing drug as defined according to the present invention in a ratio of 0,1:1 to 5:1 in relation to the lecithin across a filter with size 10 to 500 nm to obtain a first suspension;
- b) fluidizing on a microfluidizer in particular chamber the first suspension obtained in step a) into final particle size of a maximum of 500 nm at a temperature higher than 0°C and at a pressure of at least 1000 to 2000 Bar to obtain a second suspension; and
- c) mixing the second suspension obtained in step b) with a translucent gel in ratios of 10:1 to 1:10.

The present invention provides a use of the liposomal gel as defined according to the present invention for photodynamic therapy of tumours.

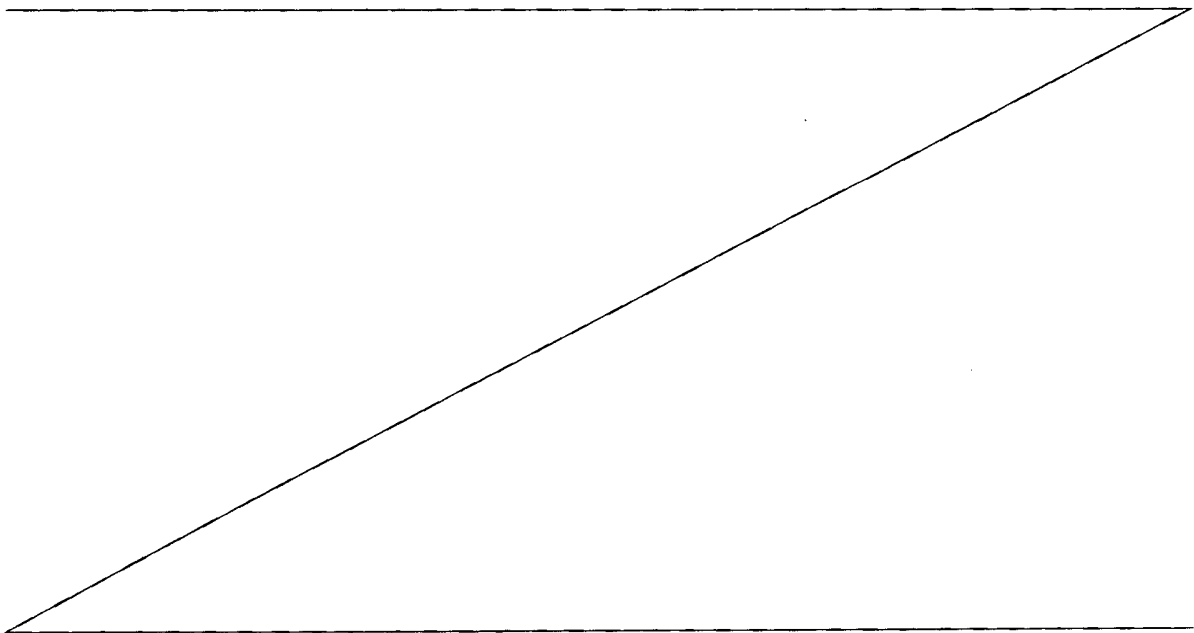
Liposomal gel hydrophobic phthalocyanine (FCH) preparation for photodynamic therapy of tumor diseases is composed by a system of lecithin liposomes or liposomes on the basis of other lipids, with incorporated curing drug, chosen from a group including hydrophobic hydroxyaluminum phthalocyanine, hydrophobic aluminum phthalocyanine, hydrophobic zinc phthalocyanine, hydrophobic silicone phthalocyanine or organic silicone phthalocyanine, or hydrophobic phthalocyanine without the core metal, mixed in ratios of 10:1 to 1:10 with a translucent gel, advantageously on the basis of carboxymethylcellulose. The incorporated curing drug can be coated by glucose or other saccharides, by polyethyleneglycole, by lecithin or other lipids, or by sodium chloride or other salts sufficient in pharmacology. The Liposomal gel hydrophobic phthalocyanine (FCH) preparation is manufactured so that the lecithin or other pharmaceutical pure lipid in a concentration of 1 to 40 mg per milliliter of fluid, advantageously fluid as a sterile isotonic solution, is microfluidized on a microfluidizer in a proper chamber until the final particle size smaller than 1000 nanometers, at the temperature higher than 0°C and a pressure of 500 - 2000 Bar; afterwards while constantly stirring the curing

drug is added or the treated curing drug at ratios between 5:1 to 0.1:1 in relation to the lecithin (lipid); the resulting suspension is again microfluidized on a microfluidizer in proper smaller chamber until the final particle size smaller than 500 nm, a pressure of 1000 - 2000 Bar, and at the temperature higher than 0°C; the resulting suspension is afterwards mixed with a translucent pharmaceutical gel in ratios between 10:1 to 1:10; alternatively lecithin or other lipid of a pharmaceutical purity in concentration of 1 to 40 mg per ml of fluid, advantageously fluid as a sterile isotonic solution, is microfluidized on a microfluidizer in a proper chamber until the final particle size smaller than 1000 nm, a pressure minimum of 1000 - 2000 Bar, at the temperature higher than 0°C; afterwards the curing drug or the treated curing drug is solitary microfluidized on a microfluidizer in a desired chamber in amounts corresponding to 5:1 to 0.1:1 ratios related to the lecithin (lipid) in an equal volume of fluid, advantageously of isotonic solution to the final particle size smaller than 1000 nm and a pressure minimum of 1000 - 2000 Bar, afterwards both microfluidized components are mixed together and again microfluidized on a microfluidizer in the proper smaller chamber with a pressure minimum of 1000 - 2000 Bar, at the temperature higher than 0°C until the final particle size maximum of 500 nm; the resulting suspension is microfluidized on a microfluidizer in the proper smaller chamber with a pressure minimum of 1000 -2000 Bar, at the temperature higher than 0°C until the final particle size smaller than 500 nm; the resulting fluid is then mixed with a translucent pharmaceutical gel in ratios of 10:1 to 1:10; or, alternatively, lecithin or other lipid in a pharmaceutical purity at the concentration of 1 to 40 mg per milliliter of fluid, advantageously fluid as a sterile isotonic solution, is treated by extrusion through the filters of sizes 10 to 500 nm together with a curing drug or the treated curing drug in ratios of 5:1 to 0,1:1 related to the lecithin (lipid); the resulting suspension is further microfluidized on a microfluidizer in the proper smaller chamber to the final particle size maximum of 500 nm with a pressure of 1000 -2000 Bar, at the temperature higher than 0°C until the final particle size smaller than 500 nm with a pressure of 1000 - 2000 Bar, at the temperature higher

than 0°C; the resulting suspension is then mixed with a translucent pharmaceutical gel in ratios of 10:1 to 1:10.

Liposomal gel hydrophobic phthalocyanine preparation for photodynamic therapy of tumors and other diseases; The approach in therapeutic use is that the preparation is applied onto the tumor surface or the pathological part of the body and is let to act for the time period of one minute up to 24 hours, and afterwards, the location is irradiated by the light of the wavelength between 500 to 800 nm and intensity of at least 1 J/cm². The resulting gel containing liposomes with a curing drug is during therapy applied onto surface tumors in dermatology or other tumors accessible for light-delivering endoscopes and ideally after several minutes is irradiated by light of the desired wavelength. The suggested system enables instant penetration of the curing drug into the tumor and nearly immediate irradiation (in a minute time intervals from the application) with disintegration curing effect on the tumor. Such a high disintegration effect of the suggested therapy is determined by the suggested composition of the gel.

The suggested solution of a system of hydrophobic phthalocyanine incorporated in liposomes by microfluidization and applied in a translucent gel exhibited T_{DL} of 5 to 15 minutes in preclinical testing.



Examples of technology

Examples of microfluidization procedure:

Example #1

On a microfluidizer, i.e. an instrument from Microfluidics, Inc., USA, of a laboratory or industrial type, there is at first microfluidized a powder lecithin of a pharmacological purity at concentration between 10 to 30 mg per ml of sterile isotonic solution. Microfluidization is conducted e.g. in the Z-chamber of 100 micrometer in diameter by several cycles so that the whole volume of the fluid is by several times cycled across the microfluidization chamber, at a pressure of at least 1000 Bar. Afterwards, while constantly stirring the curing powder or the treated curing powder FCH is added at ratios between 2:1 in relation to the lecithin. Subsequently, the suspension is again microfluidized in the Z-chamber of 100 micrometer in diameter and at least by 100 cycles passages of the whole volume of fluid at the pressure of more than 1500 Bar and slush cooling. The fourth step is microfluidization in a Z-chamber of 50 micrometer in diameter by at least 100 cycle passages of the fluid at the at the pressure of more than 1500 Bar and slush cooling.

Example #2

On a microfluidizer, i.e. an instrument from Microfluidics, Inc., USA, of a laboratory or industrial type, there is at first microfluidized the powder lecithin of a pharmacological purity at concentration between 10 to 30 mg per ml of sterile isotonic solution. Microfluidization is conducted in the Z-chamber of 100 micrometer in diameter by several cycles so that the whole volume of fluid is by several times cycled across the microfluidization chamber, at a pressure of more than 1000 Bar. Afterwards, in parallel the curing powder or the treated curing powder FCH is microfluidized (usually in ratio to 2:1 related to the lecithin in an equal volume of isotonic solution), on a microfluidizer in the Y-chamber of 100 or 75 micrometer in diameter by at least 100 cycle passages of the fluid at a pressure of more than 1500 Bar and slush cooling. Afterwards both microfluidized components are mixed together in the Z-chamber of 100 micrometer in diameter by at least 100 cycle passages of the fluid at a pressure of more than 1500 Bar and slush cooling. The

last step is again microfluidization on a microfluidizer in the Z-chamber of 50 micrometer in diameter by at least 100 cycle passages of the fluid at a pressure of more than 1500 Bar and slush cooling.

Example #3

On a microfluidizer, i.e. an instrument from Microfluidics, Inc., USA, of a laboratory or industrial type, there is at first microfluidized the powder lecithin of a pharmacological purity at concentration between 10 to 30 mg per ml of sterile isotonic solution. Microfluidization is conducted e.g. in the Z-chamber of 100 micrometer in diameter by several cycles so that the whole volume of fluid is by several times cycled across the microfluidization chamber, at a pressure of more than 1000 Bar. Afterwards, the curing powder or the treated curing powder FCH is added in the ratio of 2 to 1 related to the lecithin. Then the suspension is microfluidized on a microfluidizer in the Y-chamber of 100 or 75 micrometer in diameter by at least 100 cycle passages of the whole volume of fluid and a pressure of more than 1500 Bar and slush cooling. Then follows microfluidization on a microfluidizer in the Z-chamber of 100 micrometer in diameter by at least 100 cycle passages of the fluid at a pressure of more than 1500 Bar and slush cooling. During the last step, the suspension is again microfluidized on a microfluidizer in the Z-chamber of 50 micrometer in diameter by at least 100 cycle passages of the fluid at a pressure of more than 1500 Bar and slush cooling.

Example #4

Lecithin or other lipid in the pharmacological purity at the concentration of 10 to 30 mg per milliliter of sterile isotonic solution is after solubilization treated by extrusion across the filters with sizes 100 to 500 nm. The resulting liposomes are then mixed with the curing drug or the treated curing drug in the ratio of 5:1 to 0,1:1 related to the lecithin (lipid) and is again treated by extrusion across the filters with sizes 100 to 500 nm. In the end, the resulting suspension may be treated as described in the above Examples #1 to #3.

30 Examples of treatment of amorphous or powder curing drug:

Example #5

Fine powder FCH is coated by glucose in a ratio of 5 – 10 % per one gram of FCH.

Example #6

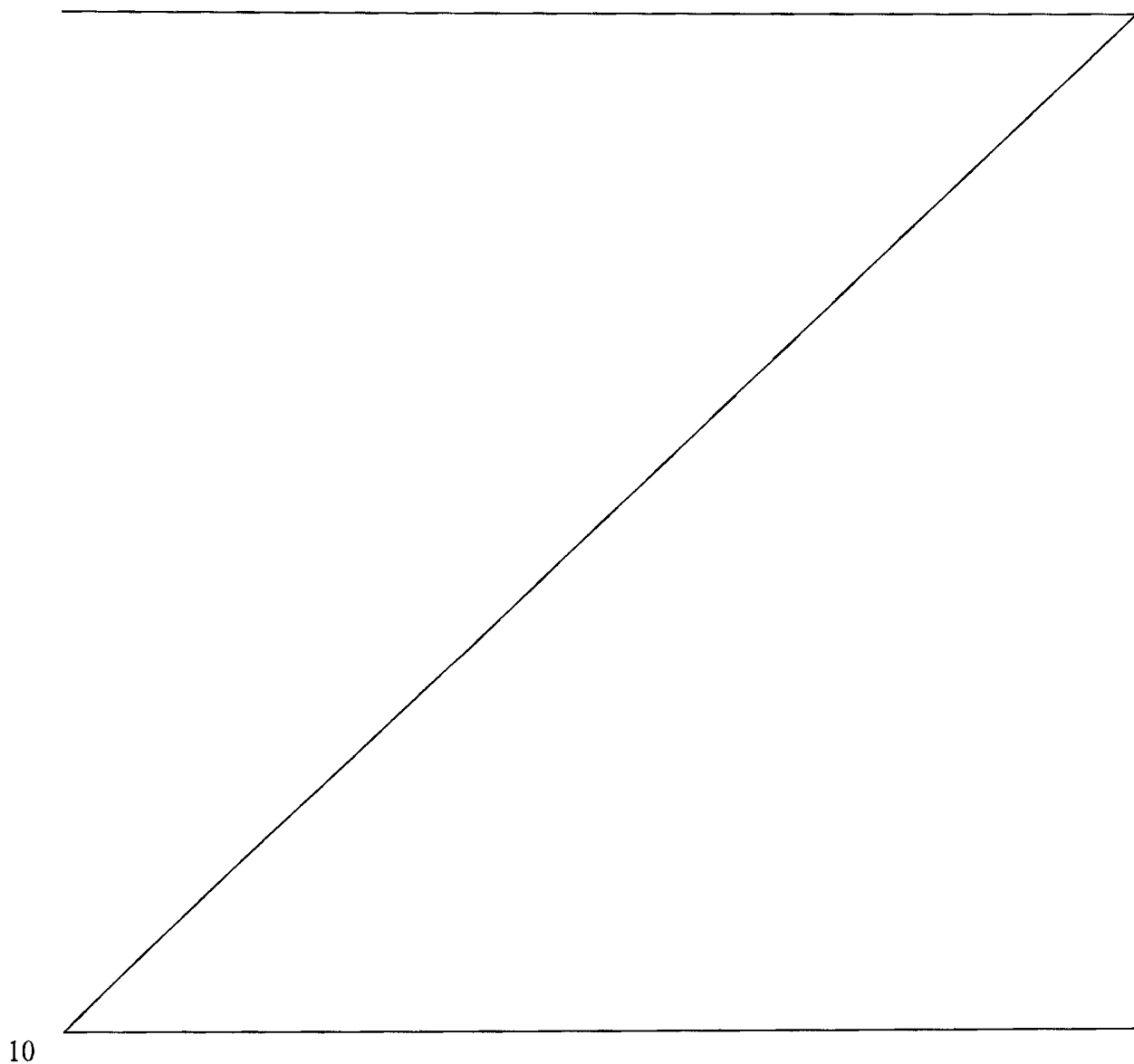
Fine powder FCH is coated by polyethyleneglycole PEG600 in a ratio of 5 – 10 % per one gram of FCH.

Example #7

Fine powder FCH is coated by lecithin of a pharmacological purity in a ratio of 5 – 10 % per one gram of FCH.

Example #8

Fine powder FCH is coated by sodium chloride (NaCl) in a ratio of 5 – 10 % per one gram of FCH.



Example #9

Fine powder FCH is hydrated onto an aqueous paste containing 25% of dry FCH.

Examples of mixing the gel with resulting liposomes:

Example #10

4 % carboxymethylcellulose in sterile water

Preservative: 4 % Parabenum

Sterile water added up to 100 ml

Example #11

4 % carboxymethylcellulose in sterile water

Preservative: 2 % Parabenum

Sterile water added up to 100 ml

Industrial applicability

Liposomal gel hydrophobic phthalocyanine preparation is usable in medicine according this invention for therapy of tumors and other diseases.

WHAT IS CLAIMED IS:

1. A liposomal hydrophobic phthalocyanine gel preparation for photodynamic therapy of tumors, comprising:

a plurality of lecithin liposomes having an incorporated active substance which is hydrophobic hydroxyaluminum phthalocyanine, hydrophobic aluminum phthalocyanine, hydrophobic zinc phthalocyanine, hydrophobic silicone phthalocyanine, organic silicone phthalocyanine or hydrophobic phthalocyanine without the core metal;

10 wherein the lecithin liposomes are smaller than 500 nm and ratio of the active substance to the lecithin is 0.1 to 5:1 and for every 40 mg lecithin is present at least 1 ml isotonic solution and the lecithin liposomes with incorporated active substance being mixed in ratios from 10:1 to 1:10 with a translucent gel on the basis of carboxymethylcellulose.

2. The liposomal hydrophobic phthalocyanine gel preparation according to claim 1, wherein the active substance is coated by glucose in a ratio of 5 – 10 % per gram of the active substance.

3. The liposomal hydrophobic phthalocyanine gel preparation according to claim 1, wherein the active substance is coated by polyethyleneglycol in a ratio of 5 – 10 % per gram of the active substance.

20 4. The liposomal hydrophobic phthalocyanine gel preparation according to claim 1, wherein the active substance is coated by lecithin in a ratio of 5 – 10 % per gram of the active substance.

5. The liposomal hydrophobic phthalocyanine gel preparation according to claim 1, wherein the active substance is coated by NaCl in a ratio of 5 – 10 % per gram of the active substance.

6. A method of preparation of a liposomal hydrophobic gel preparation comprising the steps of:

fluidizing lecithin of a pharmaceutical purity in concentration from 1 to 40 mg per ml of sterile isotonic solution, wherein the whole volume of the fluid passes at least by 100 cycles through a fluidizing chamber in a microfluidizer into final particle size smaller than 1000 nm at a temperature higher than 0°C and at a pressure from
10 500 to 2000 Bar;

adding, with constant stirring, an active substance in ratio from 0.1 to 5:1 in relation to lecithin, to obtain a first suspension, wherein the active substance is hydrophobic hydroxyaluminum phthalocyanine, hydrophobic aluminum phthalocyanine, hydrophobic zinc phthalocyanine, hydrophobic silicone phthalocyanine, organic silicone phthalocyanine or hydrophobic phthalocyanine without the core metal;

fluidizing the first suspension in the microfluidizer at least 100 cycles into final particle size smaller than 500 nm at a pressure in the range from 1000 to 2000 Bar and at a temperature higher than 0°C to obtain a second suspension; and

20 mixing the second suspension with a translucent gel in ratio between 10:1 to 1:10.

7. The method of preparation of a liposomal hydrophobic gel preparation according to claim 6 wherein the active substance is fluidized at least 100 cycles in the same amount isotonic solution in the relation to the lecithin, to a final size smaller than 1000 nm at a pressure in the range from 1000 to 2000 Bar.

8. The method of preparation of a liposomal hydrophobic gel preparation according to claim 6 or 7, wherein the active substance is coated by glucose in a ratio from 5 – 10 % per gram of the active substance.

9. The method of preparation of a liposomal hydrophobic gel preparation according to claim 6 or 7, wherein the active substance is coated by polyethyleneglycol in a ratio from 5 – 10 % per gram of the active substance.

10. The method of preparation of a liposomal hydrophobic gel preparation according to claim 6 or 7, wherein the active substance is coated by lecithin in a ratio from 5 – 10 % per gram of the active substance.

11. The method of preparation of a liposomal hydrophobic gel preparation according to claim 6 or 7, wherein the active substance is coated by NaCl in a ratio from 5 – 10 % per gram of the active substance.